

Curriculum Framework – Computer Integrated Manufacturing

Unit 4 Integration of Manufacturing – Lesson 4.2 Integration of Manufacturing Elements

Desired Results *(stage 1)*

ESTABLISHED GOALS

It is expected that students will...

- G1 – Demonstrate an ability to identify, formulate, and solve engineering problems.
- G2 – Demonstrate an ability to design a system, component, or process to meet desired needs within realistic constraints such as economic, environmental, social, political, ethical, health and safety, manufacturability, and sustainability.
- G3 – Demonstrate an ability to design and conduct experiments, as well as to analyze and interpret data.
- G4 – Demonstrate an ability to apply knowledge of mathematics, science, and engineering.

Transfer

TRANSFERS: *Students will be able to independently use their learning to ...*

- T1 – Create a computational model to control a complex system. (NGSS Engineering Practice 5)
- T2 – Function effectively within a diverse team. (ABET 2014-2015, criterion 3d)
- T3 – Develop a complex model to manipulate and test of a proposed process. (NGSS Engineering Practice 2)

Meaning

UNDERSTANDINGS: *Students will understand that ...*

- U1 – Process flow design has a major impact on overall production time and product profit.
- U2 – During the design and development process, flowcharting is used to plan and depict the detailed process flow for an entire system as well as all of its subsystems.
- U3 – Flowcharting can be used to illustrate the overall phases of the product development process.
- U4 – Proper sequencing of automated operations is important in factory design.
- U5 – Safe operating procedures must be addressed in a CIM environment at all times to avoid serious injury.
- U6 – Tradeoffs occur between efficiency and cost when choosing a manufacturing system.
- U7 – Engineers choose appropriate sensors to ensure high quality part production.

ESSENTIAL QUESTIONS: *Students will keep considering*

...

- Q1 – How can a team be diversified to enhance a design process?
- Q2 – How does the design process used to optimize a solution to a problem?
- Q3 – How does the effectiveness of a presentation affect the acceptance of a solution?

<ul style="list-style-type: none"> • G5 – Demonstrate an ability to use the techniques, skills, and modern engineering tools necessary for engineering practice. • G6 – Pursue the broad education necessary to understand the impact of engineering solutions in a global, economic, environmental, and societal context. • G7 – Demonstrate an understanding of professional and ethical responsibility. • G8 – Demonstrate an ability to function on multidisciplinary teams. • G9 – Demonstrate an ability to communicate effectively. • G10 – Gain knowledge of contemporary issues. • G11 – Recognize the need for, and develop an ability to engage in life-long learning. 	<ul style="list-style-type: none"> • U8 – Identification of correct electrical and fluid power systems is required to complete the desired manufacturing system. 	
Acquisition		
	<p>KNOWLEDGE: <i>Students will...</i></p> <ul style="list-style-type: none"> • K1 – Recognize process symbols. U1, U2, U3, U4, U5 • K2 – Identify the potential safety issues with a CIM system. U5 • K3 – Identify how functions of a computer program can be applied to perform a task. U4, U6 	<p>SKILLS: <i>Students will...</i></p> <ul style="list-style-type: none"> • S1 – Outline a process for a manufacturing process. U1, U2, U3, U4, U5 • S2 – Design a system to manufacture a part. U1, U2, U3, U4, U5, U6, U7, U8 • S3 – Construct a system to manufacture a part. U1, U2, U3, U4, U5, U6, U7, U8 • S3 – Create a flowchart or pseudocode to perform a task. U1, U2, U3, U4, U5, U6, U7, U8 • S4 – Construct a control program to accomplish a goal. U1, U2, U3, U4, U5, U6, U7, U8 • S5 – Evaluate the effectiveness of a system to accomplish a goal. U1, U2, U3, U4, U5, U6, U7, U8 • S6 – Identify strategies to resolve team conflict. U6

Evidence (stage 2)		
Activities (A) Projects (P) Problems(B)	Assessment FOR Learning	Assessment OF Learning
4.2.1.A Process Flow	<ul style="list-style-type: none"> • Essential questions 	<ul style="list-style-type: none"> • Accurate process diagram • Conclusion questions
4.2.2.B Factory System (VEX)	<ul style="list-style-type: none"> • Essential questions • Engineering design process iterations • Program development documentation in engineering notebook • Demonstration of effective teamwork skills • Project rubric 	<ul style="list-style-type: none"> • System physical construction • Number of sensors effectively used • Program pseudocode • Program code • Performance of system to complete the objective • Demonstration of effective teamwork skills • Presentation of project • Project report • Project rubric
4.2.2.B Factory System (FT)	<ul style="list-style-type: none"> • Essential questions • Engineering design process iterations • Program development documentation in engineering notebook • Demonstration of effective teamwork skills • Project rubric 	<ul style="list-style-type: none"> • System physical construction • Number of sensors effectively used • Program flowchart • Program code • Performance of system to complete the objective • Demonstration of effective teamwork skills • Presentation of project • Project report

Learning Plan (stage 3)	
Activities (A) Projects (P) Problems(B)	Knowledge and Skills
4.2.1.A Process Flow	K1, S1
4.2.2.B Factory System (VEX)	K2, K3, S1, S2, S3, S4, S5, S6
4.2.2.B Factory System (FT)	K2, K3, S1, S2, S3, S4, S5, S6

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